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SOCIAL COMPLIANCE "BSCI"

www.bsci-intl.org

As members of the 'BSCI/Business Social Compliance Initiative' we commit ourselves to implementing the BSCI code of conduct as part of our business relations with our manufacturers and thus to improving the working conditions within our supply chain and to producing our textiles fairly. This includes our clear commitment to the empoyees' right to freedom of assembly, protection against discrimination, and an adequate remuneration, that is, at least the statutory national minimum wage. Another central component is the occupational safety regulations. That is how we guarantee that employees do not work more than 48 hours a week and that the occupational safety regulations of the ILO (International Labour Organisation) are met. Child labour, forced labour or precarious jobs are not tolerated. Several social compliance departments in the countries of production test all the factories thoroughly and make sure that these conditions are met.

OEKO-TEX® STANDARD 100

www.oeko-tex.com

This standard guarantees that textile and non-textile product components pose no threat to health.



ADHERENCE TO THE REACH-REGULATIONS

We assure you that when manufacturing our **myrtle beach** products and **JAMES & NICHOLSON** textiles we meet the obligations of the REACH-regulations.

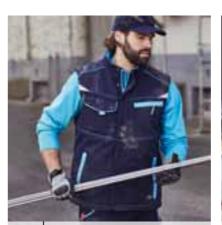
PROTECTION OF THE ENVIRONMENT

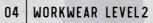
All the manufacturing plants of our **myrtle beach** and **JAMES & NICHOLSON** products work on the highest environmental level and pursue the principle of sustainability. For example, all the manufacturing plants dispose of a water purification plant.

QUALITY STANDARD

The merchandise is regularly tested by certified testing institutes in the countries of production regarding the given parameter. Moreover, in cooperation with SGS, Testex, Hohenstein and other renowned institutes the quality is continually controlled.













66 MIXED UP



86 MB ACCESSORIES

GOOD DOWN TO THE SMALLEST DETAIL

What we do we do best. We have invested a lot of time, thought and passion into our latest product line. The result is convincing: "Level 2" is a really professional material. Together with craftsmen, the product line has been developed for 100% practical viability, it has been given a sporty touch and has been designed in new colourways. The elastic canvas will always guarantee complete freedom of movement. Important detail: All the zips and buttons are concealed.





PERFECT FOR THE COOLER DAYS

JN851 JN847



CASUAL AND COMFORTABLE

JN870



JN858





JN850 WORKWEAR VEST - LEVEL 2



JN849 WORKWEAR JACKET - LEVEL 2



JN859 LADIES' WORKWEAR T-SHIRT - LEVEL 2



JN860 MEN'S WORKWEAR T-SHIRT - LEVEL 2



JN857 LADIES' WORKWEAR POLO - LEVEL 2



JN858 MEN'S' WORKWEAR POLO - LEVEL 2



JN852 WORKWEAR SOFTSHELL VEST - LEVEL 2



SOFTSHELL JACKET - LEVEL 2



JN847 WORKWEAR PANTS - LEVEL 2



JN869 LADIES' WORKWEAR SWEAT-JACKET - LEVEL 2



JN870 MEN'S WORKWEAR SWEAT-JACKET - LEVEL 2





JN853 WORKWEAR SOFTSHELL PADDED JACKET - LEVEL 2



JN848 WORKWEAR PANTS WITH BIB - LEVEL 2



JN872 WORKWEAR BERMUDA - LEVEL 2

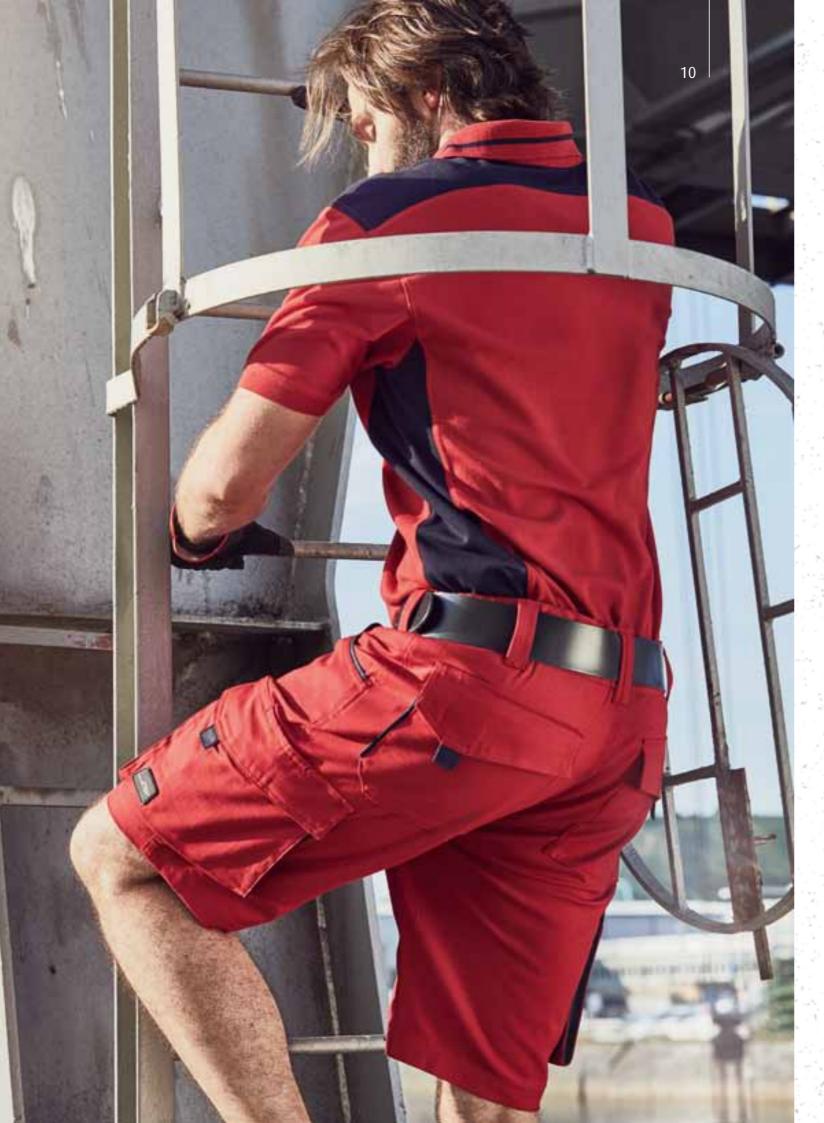


JN868 WORKWEAR HALF-ZIP SWEAT - LEVEL 2



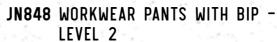












- > Functional overalls in casual look with high-quality features
- > Light, elastic canvas
- > Perfect, comfortable fit thanks to elasthane and an ergonomic cut
- > Triple stitched seam
- > Elastic waistband with belt loops
- > Bib with adjustable, elasticated braces
- > Pockets, several tool pockets, ruler pocket, pen holders and mobile phone pocket
- > Spacious zipped pocket on the inside of bib
- Reflective elements at the front and back
 Washable at 60°C, suited for tumble drying
- > Outer fabric (250 g/m²): 97% cotton, 3% elasthane
- > Buttons and zips: In order to avoid the product in hand being damaged, all the buttons and zips are concealed

SIZE 42 · 44 · 46 · 48 · 50 · 52 · 54 · 56 · 58 · 60 · 62





JN872 WORKWEAR BERMUDAS -LEVEL 2

- Functional shorts in casual look with high-quality features
 Light, elastic canvas
- > Perfect, comfortable fit thanks to elasthane and ergonomic cut
- > Tearproof triple stitched seam
- > Elastic waistband with belt loops
- > Pockets, several tool pockets, ruler pocket, pen holders and mobile phone pocket
- Washable at 60°C, suited for tumble drying
 Outer fabric (250 g/m²): 97% cotton, 3% elasthane
- > Buttons and zips: In order to avoid the product in hand being damaged, all the buttons and zips are concealed

SIZE 42 · 44 · 46 · 48 · 50 · 52 · 54 · 56 · 58 · 60 · 62







JN849 WORKWEAR JACKET - LEVEL 2

- > Functional jacket in casual look with high-quality features
- > Light, elastic canvas
- > Perfect, comfortable fit thanks to elasthane and an ergonomic cut
- > Stand-up collar on the inside with soft fleece
- > Ergonomically shaped sleeves> Full-length concealed zip with storm flap and chin cup
- > Inner sleeve cuffs
- > Zipped side pockets, breast pocket and inside pocket
- > Breast pocket with flap and velcro, mobile phone pocket inside
- > Reflective elements on sleeves and at the back
- > Washable at 60°C, suited for tumble drying
- > Outer fabric (250 g/m²): 97% cotton, 3% elasthane
- > Buttons and zips: In order to avoid the product in hand being damaged, all the buttons and zips are concealed

SIZE XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL

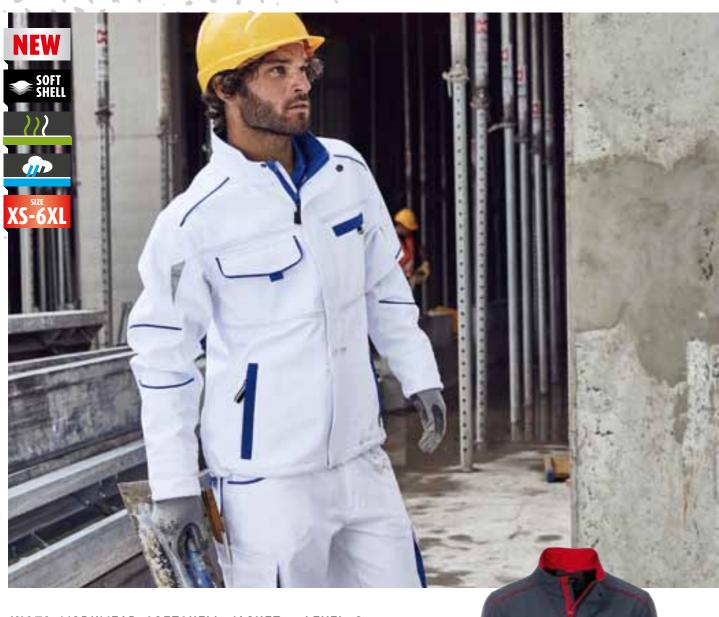
JN850 WORKWEAR VEST - LEVEL 2

- > Functional vest in casual look with high-quality features
- > Light, elastic canvas
- > Perfect, comfortable fit thanks to elasthane and an ergonomic cut
- > Stand-up collar on the inside with soft fleece
- > Full-length concealed zip with storm flap and chin cup
- > Inner sleeve cuffs
- Zipped side pockets, breast pocket and inside pocket
 Breast pocket with flap and velcro, mobile phone pocket inside
- > Reflective elements at the front and at the back
- > Washable at 60° C, suited for tumble drying
- > Outer fabric (250 g/m²): 97% cotton, 3% elasthane
- > Buttons and zips: In order to avoid the product in hand being damaged, all the buttons and zips are concealed









JN851 WORKWEAR SOFTSHELL JACKET - LEVEL 2

- > Functional softshell jacket with high-quality features
- > Sturdy, durable softshell
- > Wind- and water-repellent (2,000 mm water column)
- **>** Breathable and permeable to water vapour $(2,000 \text{ g/m}^2/24 \text{ h})$
- > Stand-up collar
- > Ergonomically shaped sleeves, extended back
- > Inner sleeve bands
- > Full-length concealed zip with storm flap and chin cup
- > Zipped side pockets, breast pocket and inner pocket

- > Breast pocket with flap, mobile phone pocket inside
- > Reflective elements on sleeves and at the back
- > Outer fabric (320 g/m²): 100% polyester
- > Buttons and zips: In order to avoid the product in hand being damaged, all the buttons and zips are concealed

SIZE XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL





















JN852 WORKWEAR SOFTSHELL VEST -LEVEL 2

- > Functional softshell vest with high-quality features
- > Sturdy, durable softshell
- Wind- and water-repellent (2,000 mm water column)
 Breathable and permeable to water vapour (2,000 g/m²/24 h)
- > Stand-up collar
- > Extended back
- > Elastic seam on the armhole for a perfect fit
- > Full-length concealed zip with storm flap and chin cup
- > Zipped side pockets, breast pocket and inner pocket
- > Breast pocket with flap, mobile phone pocket inside > Reflective elements at the front and at the back
- > Outer fabric (320 g/m²): 100% polyester

> Buttons and zips: In order to avoid the product in hand being damaged, all the buttons and zips are concealed

SIZE XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL





Full-length concealed zip with storm flap and chin cup









> Functional softshell vest with warm inner lining > Sturdy, durable softshell > Wind- and water-repellent (2,000mm water column) > Breathable and permeable to water vapour (2,000 g/m²/24 h) > Stand-up collar on the inside with soft fleece > Extended back > Full-length concealed zip with storm flap and chin cup > Zipped side pockets, breast pocket and inner pocket > Breast pocket with flap, mobile phone pocket inside > Reflective details at the front and at the back > Zip for decoration at the back > Outer fabric: 100% polyester > Lining: 100% polyester > Padding: 100% polyester

> Buttons and zips: In order to avoid the product in hand being damaged, all the buttons and zips are concealed

SIZE XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL





















JN853 WORKWEAR SOFTSHELL PADDED JACKET - LEVEL 2

> Functional softshell jacket with warm inner lining > Sturdy, durable softshell > Wind- and water-repellent (2,000 mm water column) > Breathable and permeable to water vapour (2,000 q/m²/24 h) > Stand-up collar on the inside with soft fleece > Ergonomically shaped sleeves, extended back > Warm, elastic inside cuffs > Full-length concealed zip with storm flap and chin cup > Zipped side pockets, breast pocket and inner pocket > Breast pocket with flap, mobile phone pocket inside > Reflective details on sleeve and at the back > Zip for decoration at the back > Outer fabric: 100% polyester > Lining: 100% polyester > Padding: 100% polyester > Buttons and zips: In order to avoid the product in hand being damaged, all the buttons and zips are concealed













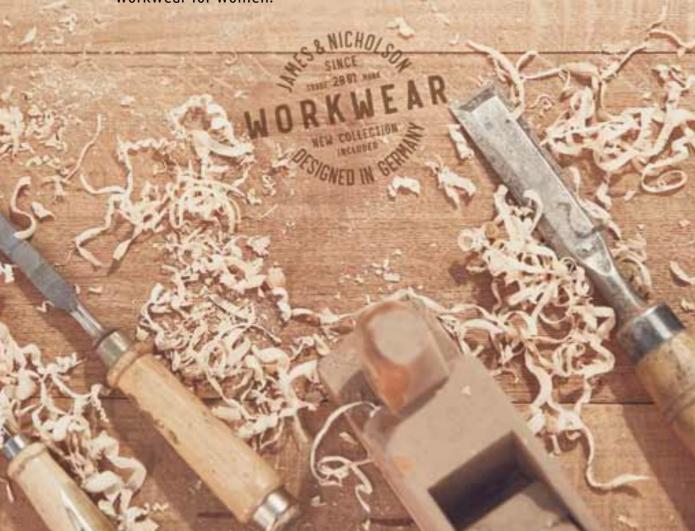






JAMES & NICHOLSON WORKWEAR

The new James & Nicholson workwear: For men, women, craftsmen or DIY'ers, the new, extended product line is diverse, meets the highest demands on quality and fit, offers full freedom of movement and gives you safety. With the collection 2017, we have added important novelties to our product line, especially in the sector of workwear for women.





> Durable, easy care poloshirt with contrasting insets > Material mix of cotton and polyester for excellent shape retention and washing resistance > Knitted polo collar and sleeve cuffs > Contrasting insets on sides and shoulders > Piping at the front of shoulder, collar with contrasting stripes > Neck tape > button placket with 4 buttons, lightly waisted > Washable at 60°C, suited for tumble drying > Outer fabric (200 g/m²): 50% cotton, 50% polyester

SIZE XS·S·M·L·XL·XXL·3XL·4XL



















JN857 LADIES' WORKWEAR POLO - LEVEL 2 JN858 MEN'S WORKWEAR POLO - LEVEL 2

- Durable, easy care poloshirt with contrasting insets
 Material mix of cotton and polyester for excellent shape retention and washing resistance
- > Knitted polo collar and sleeve cuffs
- > Contrasting insets on sides and shoulders
- > Piping at the front of shoulder, collar with contrasting stripes
- > JN858: button placket with 3 buttons
- > JN857: button placket with 4 buttons, lightly waisted
 > Washable at 60°C, suited for tumble drying
- > Outer fabric (200 g/m²): 50% cotton, 50% polyester

SIZE JN857 XS·S·M·L·XL·XXL·3XL·4XL SIZE JN858 XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL











- > Durable, easy care T-shirt with contrasting insets
- > Material mix of cotton and polyester for excellent shape retention and washing resistance
- > Contrasting insets on sides and shoulders
- > Piping at the front of shoulder
- > Neckline with elasthane, neck tape
- > IN859: lightly waisted
- > Washable at 60°C, suited for tumble drying
- > Outer fabric (160 g/m²): 50% cotton, 50% polyester

SIZE JN859 XS·S·M·L·XL·XXL·3XL·4XL











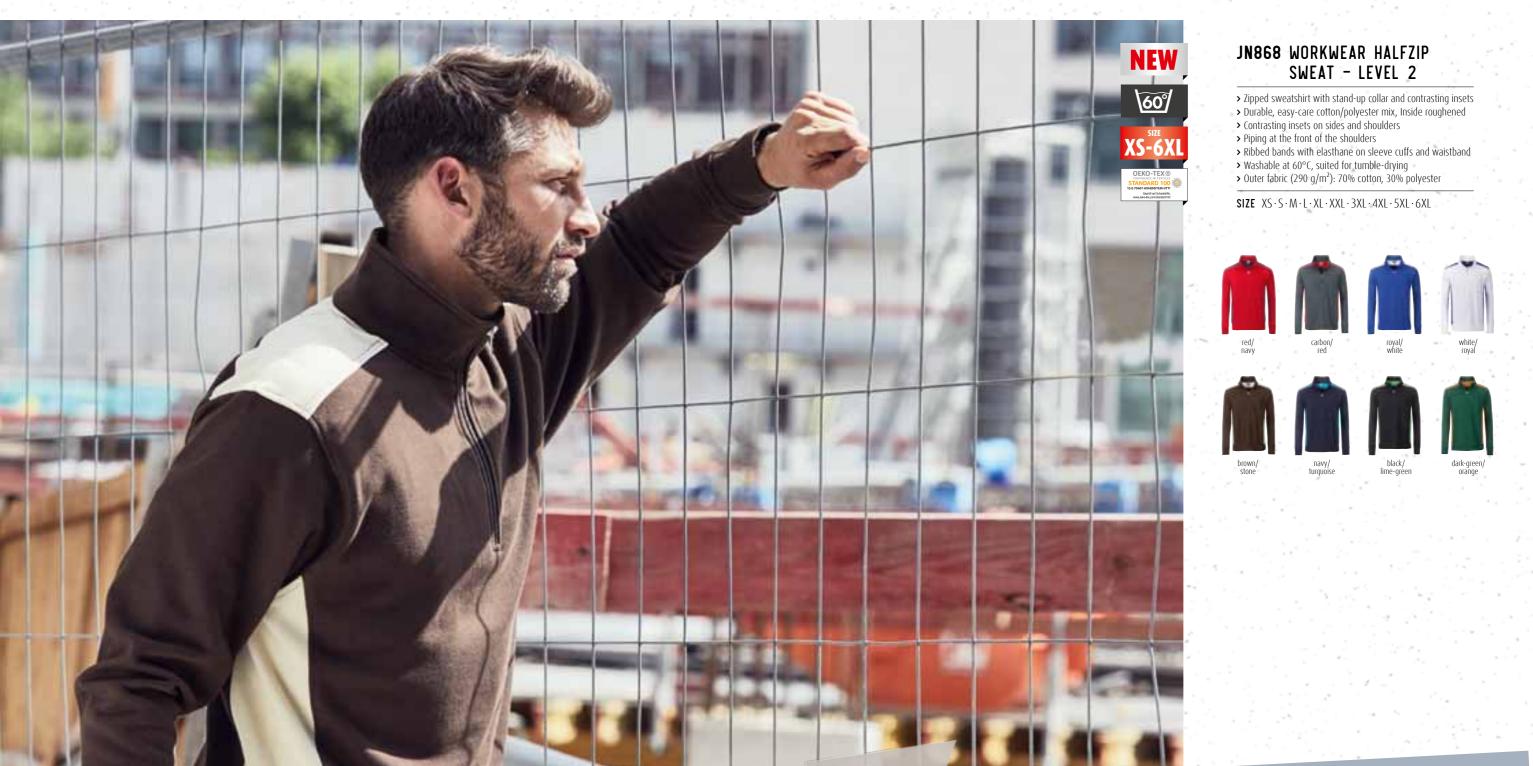








22



EEPS AN EYE ON WHAT IS IMPORTANT

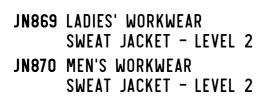
JAMES & NICHOLSON WORKWEAR











- Sweat jacket with stand-up collar and contrasting insets
 Durable, easy-care cotton/polyester mix
 Inside roughened
 Contrasting insets on sides and shoulders
 Piping at the front of the shoulders

- Ribbed bands with elasthane on sleeves and waistband
 2 side pockets with concealed zip

- J Side potches with concealed 21p
 JN869: lightly waisted
 Washable at 60°C, suited for tumble-drying
 Outer fabric (290 g/m²): 70% cotton, 30% polyester

SIZE JN869 XS·S·M·L·XL·XXL·3XL·4XL SIZE JN870 XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL

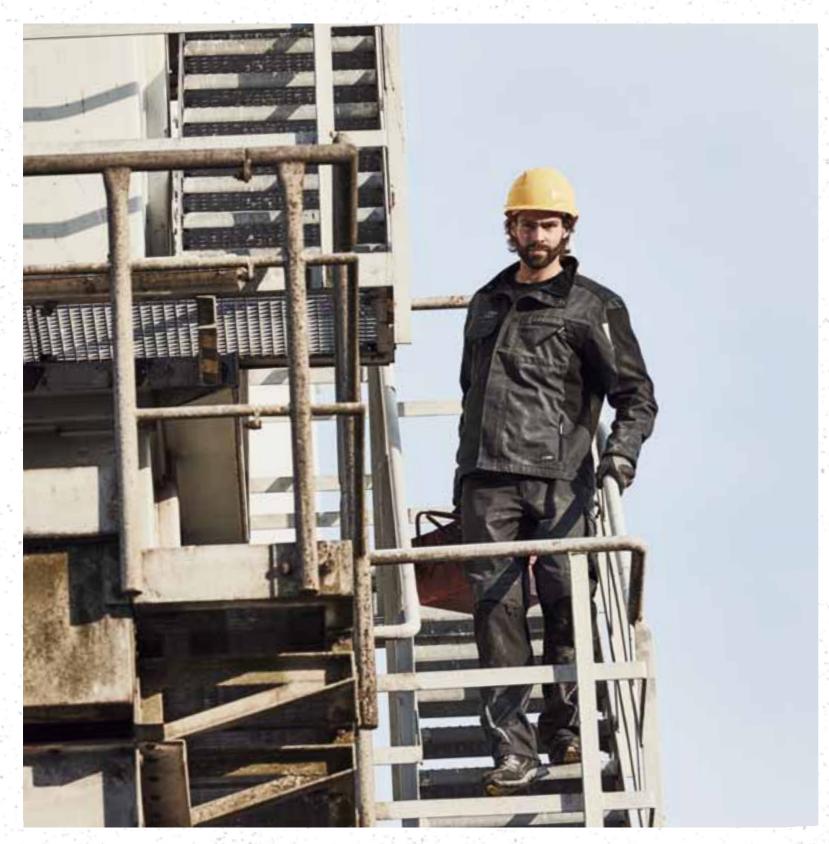






TRIED AND TESTED

For many years, our workwear basics collection has been a reliable partner on building sites and in workshops. Wit h insertable knee pads, partial cordura reinforcements and hard-wearing fabrics, it withstands hard work days as easily as washing at 60°C and tumble-drying. Now, the product line includes 5 new complementary models and extended size-breakdowns for all outfits.

























WORKWEAR FLEECE JACKET

28









JN862 MEN'S KNITTED WORKWEAR FLEECE JACKET

JN841 LADIES' WORKWEAR FLEECE JACKET

JN842 MEN'S WORKWEAR FLEECE JACKET







JN824 CRAFTSMEN SOFTSHELL JACKET



MB6574 6 PANEL CRAFTSMEN CAP



MB7121 WORKWEAR



MB6621 6 PANEL WORKING CAP



JN832 WORKWEAR PANTS

JN835 WORKWEAR BERMUDAS



WORKWEAR FLEECE VEST JN834 WORKWEAR



JN856 MEN'S WORKWEAR FLEECE VEST



JN845 WORKWEAR



JN844 WORKWEAR SOFTSHELL JACKET



JN833 WORKWEAR PANTS WITH BIB



JN823 KNEEPADS



3/4 PANTS

JN864 MEN'S KNITTED WORKWEAR FLEECE HALFZIP



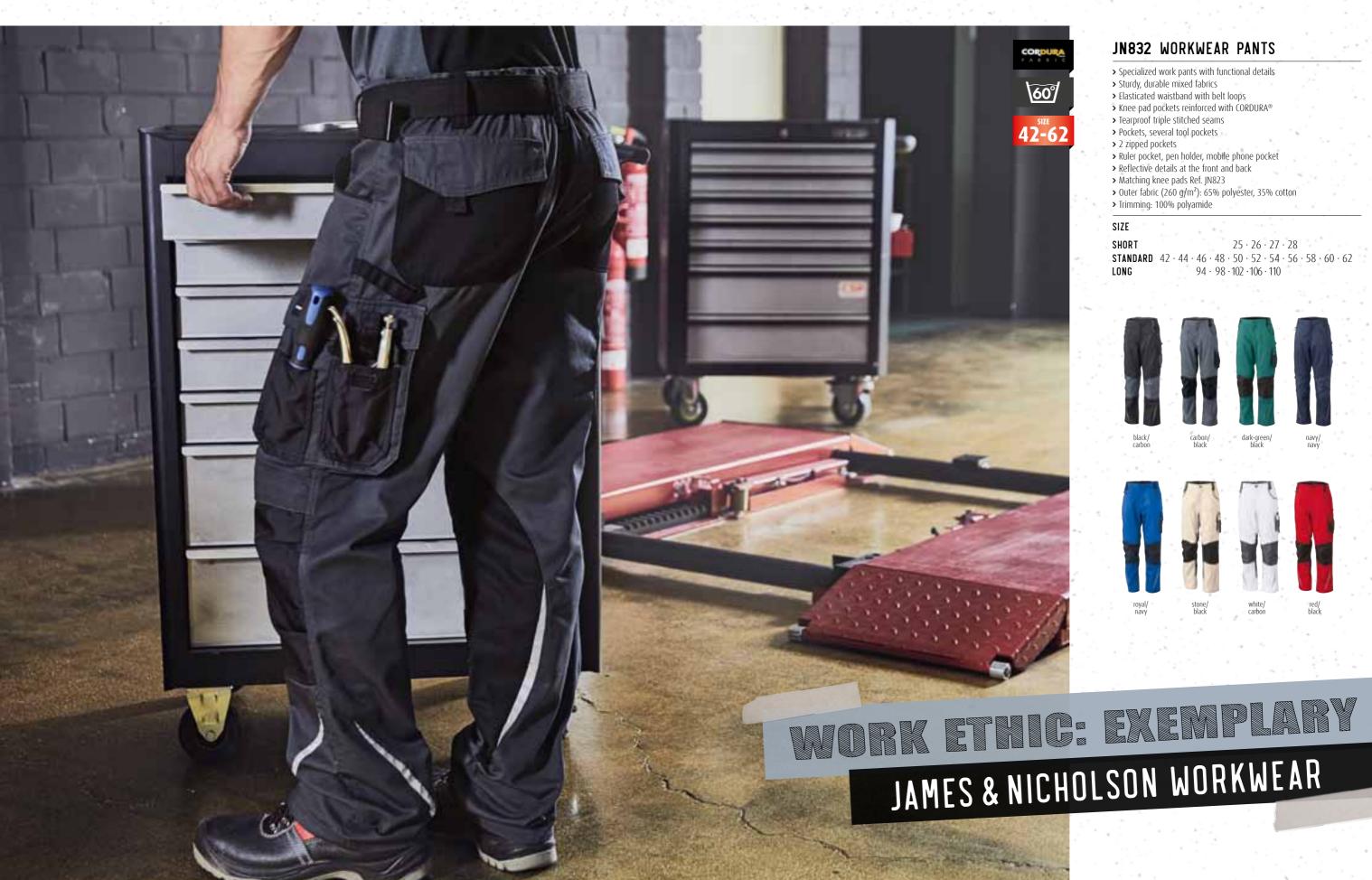
JN855 LADIES'

JN827 CRAFTSMEN T-SHIRT



JN828 CRAFTSMEN POLOSHIRT





32





JN833 WORKWEAR PANTS WITH BIB

- > Specialized overalls with functional details
- > Sturdy, durable mixed fabrics
- > Elasticated waistband with belt loops
- > Bib with adjustable, elasticated braces
- > Knee pad pockets reinforced with CORDURA®
- > Tearproof triple stitched seams
- > Pockets, several tool pockets
- > 2 zipped pockets
- Ruler pocket, pen holder, mobile phone pocket
 Reflective details at the front and back
- > Matching knee pads Ref. JN823
- > Outer fabric (260 g/m²): 65% polyester, 35% cotton
- > Trimming: 100% polyamide

SIZE 42 · 44 · 46 · 48 · 50 · 52 · 54 · 56 · 58 · 60 · 62





JN823 KNEEPADS

- > Flexible, functional knee pad suitable for JN832/833/834
- > Certified according to CE EN 14404
- > Very comfortable to wear with perfect shock absorption
- > Ultra light
- > Measurements: 25 x 15 cm
- > Available in pairs
- > Material: 100% polyethylene foam

SIZE 25 x 15 cm



JN834 WORKWEAR 3/4 PANTS

- > Specialized 3/4-pants with functional details
- > Sturdy, durable mixed fabrics
- > Elasticated
- > Knee pad pockets reinforced with CORDURA®
- > Tearproof triple stitched seams
- > Pockets, several tool pockets
- > 2 zipped pockets
- > Ruler pocket, pen holder, mobile phone pocket
- > Reflective details at the back
- > Matching knee pads Ref. JN823
- > Outer fabric (260 g/m²): 65% polyester, 35% cotton
- > Trimming: 100% polyamide

SIZE 42.44.46.48.50.52.54.56.58.60.62

































Jens Böhmig, the car restorer from Backnang, strives self-confidently towards the highest international level. In an interview the beetles and racing car fan told us what his work means to him and why for him as a professional workwear can score highly.

Jens, what is your vision?

With my company I would like to play a leading international role in the field of thorough professional restoration (on a national level we have already reached this aim). What I have in mind is the restoration of racing cars. In this sector I would like to be among the best companies in Germany in the future.

What special requirements are there in your job?

My cars are sold due to their top quality and our reliability. We are on schedule, work with an extremely high degree of precision, know a lot of individual and creative solutions and have acquired a detailed and comprehensive knowledge. This is what the customer wants.

Your career

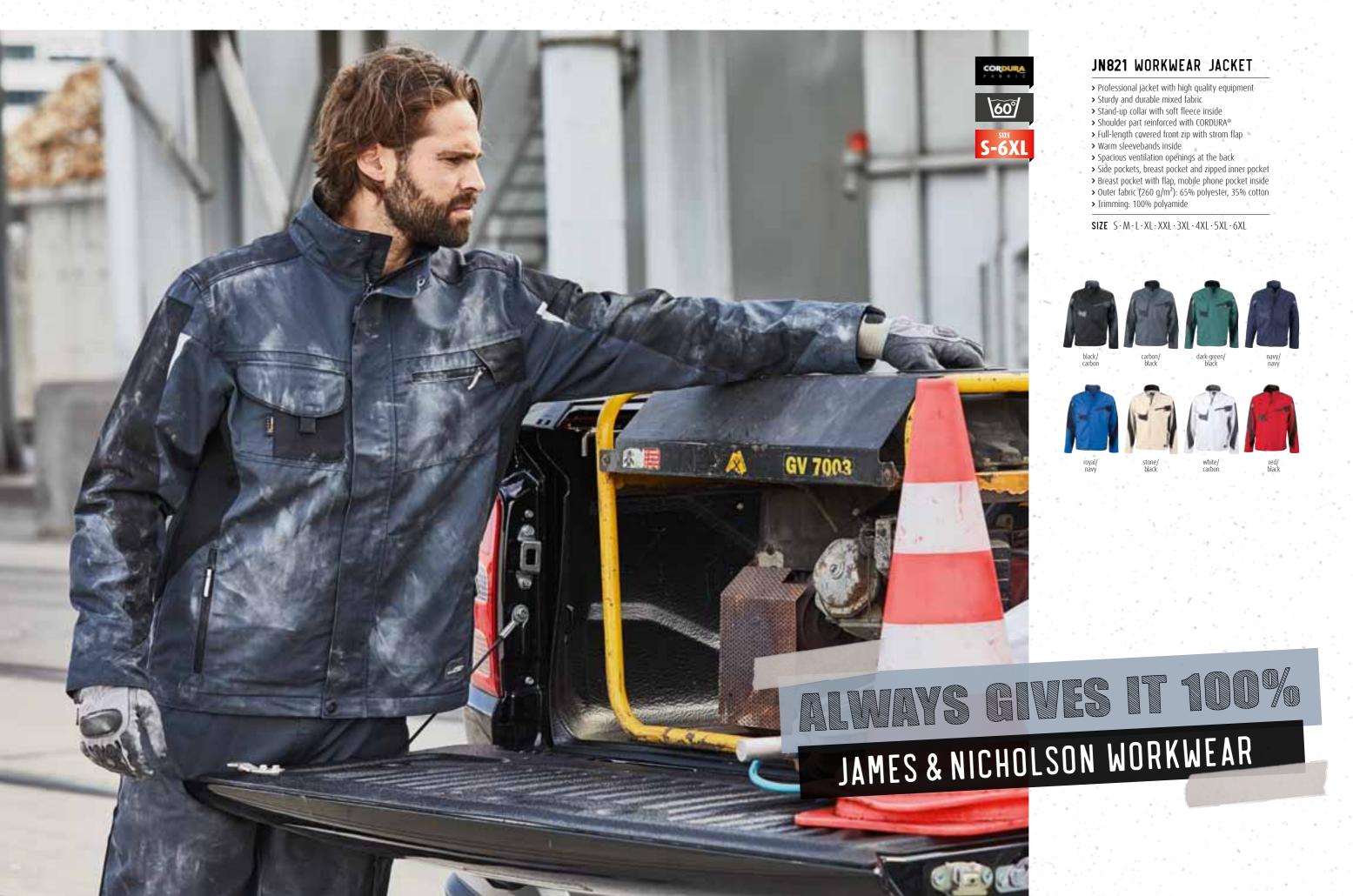
I graduated in engineering and economics, worked as a management consultant, while at the same time practising motor sports. Then I registered a business as a car restorer specialising in VW's of the 50ies and 60ies and racing cars of the 60ies and 70ies.

What induced you to do this particular job?

Since 2011 my job has been my hobby. I do what I love and now I also have more time for my family. You have to decide what is important in life.

What demands do you have on good workwear?

Our product can only be as good as the materials we work with: no cheap machines, no cheap tools, no unskilled workers. The best is just good enough. Disposable products is not what we want. This also goes for clothing. Disposable clothing will e.g. not withstand a grinding machine. I put particular emphasis on washability; button plackets, rivets and zips have to be concealed – Scratches in the paintwork of our vehicles would be disastrous. The workwear of James & Nicholson meets these requirements to perfection.











- > Professional vest with high quality equipment
- > Sturdy and durable mixed fabric
- > Stand-up collar with soft fleece inside
- > Shoulder part reinforced with CORDURA®
- > Full-length covered front zip with storm flap
- > Spacious ventilation openings at the back > Side pockets, breast pocket and zipped inner pocket
- > Breast pocket with flap, mobile phone pocket inside
 - Reflective details at the front and back
 - > Outer fabric (260 g/m²): 65% polyester, 35% cotton
 - > Trimming: 100% polyamide

SIZE S·M·L·XL·XXL·3XL·4XL·5XL·6XL



























- > Professional softshell vest with high-quality features
- > Durable and hard-wearing softshell material
- > Wind- and water-repellent (2,000 mm water column)
- > Breathable and permeable to water vapour (2,000 g/m²/24 h)
- > Stand-up collar
- > Shoulder area reinforced with CORDURA®
- > Full-length concealed zip with storm flap
- > Zipped side pockets and breast pocket
- > Breast pocket with flap, inner pockets
- > Reflective details on armholes and at the back
- > Outer fabric (320 g/m²): 100% polyester

SIZE $XS \cdot S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL \cdot 4XL \cdot 5XL \cdot 6XL$





JN844 WORKWEAR SOFTSHELL JACKET

- > Professional softshell jacket with high-quality features
- > Durable and hard-wearing softshell material
- ➤ Wind- and water-repellent (2,000 mm water column)
 ➤ Breathable and permeable to water vapour (2,000 g/m²/24 h)
- > Stand-up collar
- > Shoulder area reinforced with CORDURA®
- > Full-length concealed zip with storm flap
- > Zipped side pockets and breast pocket
- > Breast pocket with flap, inner pockets
- > Reflective details on sleeves and at the back > Outer fabric (320 g/m²): 100% polyester

















42 | 43



JN825 CRAFTSMEN SOFTSHELL VEST

> Professional softshell vest with warm inner lining > Sturdy, durable softshell fabric > Wind-and water-repellent (2,000 mm water column)
> Breathable and permeable to water vapour (2,000 g/m²/24h) > Inside stand-up collar with soft fleece > Shoulder part reinforced with CORDURA®

> Full-length, covered zip with storm flap > Zipped side pockets, breast pocket and inner pocket > Breast pocket with flap,
mobile phone pocket inside > Reflective details at the front and at the back > Zip for decoration at the back
> Outer fabric: 100% polyester > Lining: 100% polyester > Trimming: 100% polyamide Cordura, Padding: 100% polyester

SIZE XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL

JN824 CRAFTSMEN SOFTSHELL JACKET

> Professional softshell jacket with warm inner lining > Sturdy, durable softshell fabric > Wind-and water-repellent (2,000 mm water column) > Breathable and permeable to water vapour (2,000 g/m²/24h) > Inside stand-up collar with soft fleece > Detachable, adjustable hood > Shoulder part reinforced with CORDURA® > Full-length, covered zip with storm flap > Warm inner sleeve cuffs > Zipped side pockets, breast pocket and inner pocket > Breast pocket with flap, mobile phone pocket inside > Reflective details on sleeves and at the back > Zip for decoration at the back > Outer fabric: 100% polyester, Lining: 100% polyester > Trimming: 100% polyamide > Cordura Padding: 100% polyester 100% polyamide





JN861 LADIES' KNITTED **WORKWEAR FLEECE JACKET**

- > Easy care knitted fleece jacket in material mix
- > Warm, soft, easy-care fabric in melange look
- > Outside knitted look, inside roughened soft and fluffy
- > Elastic softshell insets on sides, shoulders and sleeves
- > 2 side pockets with concealed zip
- > Stand-up collar
- > Full-length concealed zip with chin cup
- > lightly waisted
- > Outer fabric (280 g/m²): 100% polyester

SIZE $XS \cdot S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL \cdot 4XL$









JN862 MEN'S KNITTED **WORKWEAR FLEECE JACKET**

- ➤ Easy care knitted fleece jacket in material mix ➤ Warm, soft, easy-care fabric in melange look
- > Outside knitted look, inside roughened soft and fluffy
- > Elastic softshell insets on sides, shoulders and sleeves
- > 2 side pockets with concealed zip
- > Stand-up collar
- > Full-length concealed zip with chin cup
- > Outer fabric (280 g/m²): 100% polyester

SIZE XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL



JN864 MEN'S KNITTED WORKWEAR FLEECE HALFZIP

- > Easy care knitted fleece troyer in material mix
- > Warm, soft, easy-care fabric in melange look
- > Outside knitted look, inside roughened soft and fluffy
- > Elastic softshell insets on sides, shoulders and sleeves
- > Stand-up collar with concealed zip with chin cup
- > Outer fabric (280 g/m²): 100% polyester







Dr. Felix Bohne, the furniture designer from Stuttgart, used to be a biologist. We asked the 43-year-old father of three what was important to him about his job and why he relied on James & Nicholson.

Felix, what is your vision?

A fulfilling work, creating beauty. I want my customers to be happy about my designs and to be able to enjoy them for a long time.

What special requirements are there in your job?

What really counts is to discover the real treasure in a rusty, dented piece of furniture. It is important to master the handicraft steps necessary to reveal this treasure and make it attractive for the customer without the piece of furniture losing its original character.

Your career?

After my apprenticeship as a carpenter, I started studying biology at the university of Constance. I obtained a doctorate at the university of Cologne. From 2007 to 2011 I worked in a postdoctoral position in Barcelona. Then we returned to Stuttgart via Munich. Alongside my job as a biologist I have always been an amateur carpenter.

What induced you to do this particular job?

My capacities had been exceeded. I didn't want to act as a global player any more and leave my family alone, but I wanted to live independently. I wanted to go on fewer business trips, I wanted to be my own boss, live my passion and have time for my ideas.

What demands do you have on good workwear?

I move a lot in my job. That is why I attach great importance to a comfortable fit. Moreover, I often deal with rusty, sharp and pointed objects. Therefore, my clothes have to be hard-wearing. I need a lot of pockets for all my bits and bobs, which I always want to have ready to hand. What is also valuable to me: pockets for kneepads.

"WORKWEAR OF
JAMES & NICHOLSON
HAS ALL I NEED"













JN855 LADIES' WORKWEAR FLEECE VEST JN856 MEN'S WORKWEAR FLEECE VEST

- Durable fleece vest in material mix
 Easy-care anti-pilling microfleece
 Elastic softshell insets in contrasting colour on the side
 Concealed zip with chin protection
 Stand-up collar
 2 zipped side pockets
 JN855: lightly waisted
 Outer fabric (280 g/m²): 100% polyester

\$1ZE JN855 XS·S·M·L·XL·XXL·3XL·4XL \$1ZE JN856 XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL











- > Durable fleece jacket in mixed fabrics
- Easy-care anti-pilling microfleeceElastic softshell insets in contrasting colour on sleeves and sides
 • Concealed zip with chin protection
- > Stand-up collar
- > 2 side pockets and zipped sleeve pocket
- JN841: lightly waisted
 Outer fabric (280 g/m²): 100% polyester

SIZE JN841 XS·S·M·L·XL·XXL·3XL·4XL SIZE JN842 XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL





















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JN828 CRAFTSMEN POLOSHIRT

> Functional polo shirt > Breathable, moisture-regulating and quick-drying > Light and comfortable > Contrasting piping and insets > Knitted polo collar with contrasting stripes > Button placket with 3 buttons > Outer fabric (165 g/m²): 100% polyester

SIZE XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL























> Functional T-shirt > Breathable, moisture-regulating and quick-drying > Light and comfortable
> Contrasting piping and insets > Outer fabric (165 g/m²): 100% polyester













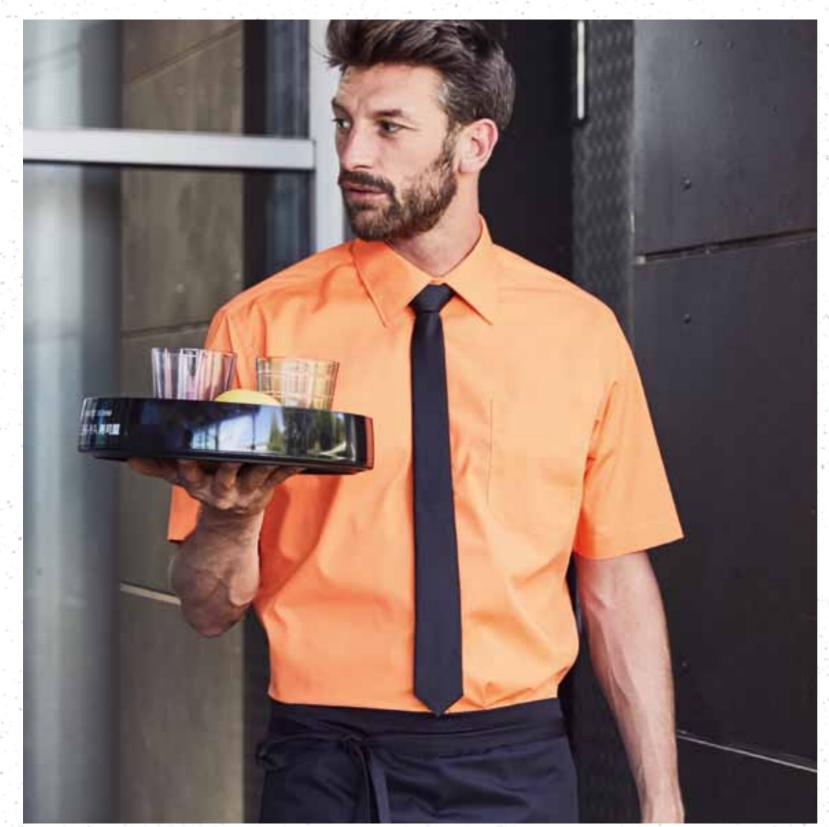








Every day, our cotton and poly-collection is useful in companies, catering trade, nursing and surgeries as well as in many other sectors which attach importance to professinal team outfits. All the tops are easy-care and durable. After frequent washing, they still convince you with their shape and colour. Moreover, many models are suited for tumble-drying and can be used again within a few hours.



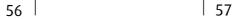














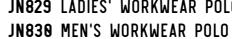


JN837 LADIES' WORKWEAR T-SHIRT JN838 MEN'S WORKWEAR T-SHIRT

- > Durable, easy-care T-Shirt
- > Thanks to a material mix of cotton and polyester it keeps its shape and has an excellent washing resistance
- > Neck band with elasthane, neck tape
- >JN837: V- neck, lightly waisted
- > JN838: Round neck
- > Washable at 60°C, suitable for tumble drying
- > Outer fabric (160 g/m²): 50% cotton, 50% polyester

SIZE JN837 XS·S·M·L·XL·XXL·3XL·4XL SIZE JN838 XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL





- > Easy-care, sturdy polo shirt
- > Thanks to a material mix of cotton and polyester it keeps its shape and has an excellent washing-resistance
- > Knitted polo collar and sleeveband cuffs
- > Necktape
- Loose collar patch for easy labelling
 JN829: button placket with 4 buttons, side slits
- JN830: button placket with 3 buttons
 Washable at 60 °C, suitable for tumble-drying
- > Outer fabric (200 g/m²): 50% cotton, 50% polyester

SIZE JN829 $XS \cdot S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL \cdot 4XL$ SIZE JN830 $XS \cdot S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL \cdot 4XL \cdot 5XL \cdot 6XL$























































































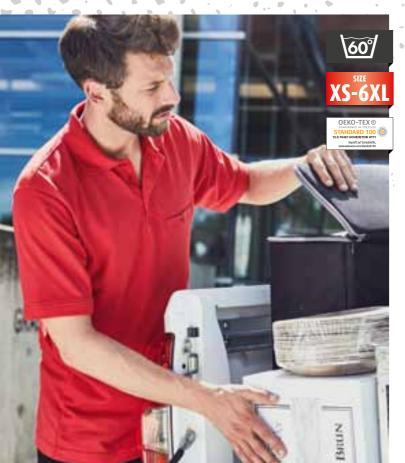








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JN867 LADIES' WORKWEAR POLO POCKET JN846 MEN'S WORKWEAR POLO POCKET

- Durable, easy care poloshirt with breast pocket
 Material mix of cotton and polyester for excellent shape retention and washing resistance
- > Knitted polo collar and sleeve bands
- > Breast pocket with flap and button, loose pocket pouch for easy decoration
- > Loose collar patch for easy labelling
- > JN846: button placket with 3 buttons
- > JN867: button placket with 4 buttons, lightly waisted
- > Washable at 60°C, suited for tumble-drying
- > Outer fabric (200 g/m²): 50% cotton, 50% polyester

SIZE JN867 $XS \cdot S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL \cdot 4XL$

SIZE JN846 XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL









JN865 LADIES' WORKWEAR POLO JN866 MEN'S WORKWEAR POLO

- > Durable, easy care long-sleeved poloshirt with breast pocket
- > Material mix of cotton and polyester for excellent shape retention and washing resistance
- > Knitted polo collar, sleeve bands with elasthane > Washable at 60°C, suited for tumble-drying
- ➤ Breast pocket with flap and button, loose pocket → Outer fabric (200 g/m²): 50% cotton, pouch for easy decoration
- > Loose collar patch for easy labelling
- > JN866: button placket with 3 buttons
- > JN865: button placket with 4 buttons, lightly waisted
- - 50% polyester

SIZE JN865 $XS \cdot S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL \cdot 4XL$ SIZE JN866 XS·S·M·L·XL·XXL·3XL·4XL·5XL·6XL





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JN641 LADIES' BUSINESS SHIRT LONGSLEEVE JN642 MEN'S BUSINESS SHIRT LONGSLEEVE

- > Classic shirt made of durable mixed fabrics
- > Easy-care poplin with easy-care finish
- > Rounded hem
- > Washable at 60° C
- > JN641: Waisted, feminine cut
- > JN 642: Classic fit, lightly waisted, breast pocket, pleats on rear yoke
- > Outer fabric (105 g/m²): 50% cotton, 50% polyester

SIZE JN641 XS·S·M·L·XL·XXL·3XL

SIZE JN642 S·M·L·XL·XXL·3XL·4XL·5XL·6XL

JN643 LADIES' BUSINESS SHIRT SHORTSLEEVE JN644 MEN'S BUSINESS SHIRT SHORTSLEEVE

- > Classic shirt made of durable mixed fabrics
- > Easy-care poplin with easy-care finish
- > Rounded hem
- > Washable at 60° C
- > JN 643: Waisted, feminine cut
- ➤ JN 644: Classic fit, lightly waisted, breast pocket, pleats on rear yoke
 ➤ Outer fabric (105 g/m²): 50% cotton, 50% polyester

SIZE JN643 XS·S·M·L·XL·XXL·3XL

SIZE JN644 S·M·L·XL·XXL·3XL·4XL·5XL·6XL







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> Sweat jacket with stand-up collar and zip > Durable, easy-care polyester/cotton mixture
> Inside roughened > lastic ribbed knitted bands on sleeve and waistband > 2 side pockets with concealed zipper
> 60°C washable, suitable for tumble-drying > Outer fabric (290 g/m²): 70% cotton, 30% polyester





67

AVAILABLE WHENEVER AND WHEREVER NEEDED

At work, in your free time, when it is cold or hot. Our classics accompany you wherever you go. All the items are well conceived, hard-wearing and due to the good material selection they are ideal for tough operations. No wonder, many of them are bestsellers.













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JN803 WORKWEAR POLO WOMEN JN801 WORKWEAR POLO MEN

- > Durable classic polo shirt
- > Pre-shrunk high-quality piqué-jersey, keeps its shape
- > Cut allows optimum room to move
- > Knitted polo collar and sleevebands, twin-needle stitching, necktape > Side slits

- JN803: Slightly waisted
 White washable up to 95°C, suitable for tumble-drying
 Outer fabric (220 g/m²): 100% cotton

SIZE JN803 $S \cdot M \cdot L \cdot XL \cdot XXL$

SIZE JN801 S·M·L·XL·XXL·3XL·4XL·5XL·6X







> Durable classic T-shirt

- Pre-shrunk high-quality single-jersey that keeps its shape
 Cut allows optimum room to move
- > Twin-needle stitching for high stability, necktape
 > JN802: Slightly waisted

- White washable up to 95°C, suitable for tumble-drying
 Coloured washable up to 60°C, suitable for tumble-drying
 Outer fabric (200 g/m²): 100% cotton

SIZE JN802 $S \cdot M \cdot L \cdot XL \cdot XXL$

SIZE JN800 S·M·L·XL·XXL·3XL·4XL·5XL·6XL











- Very durable material composition with polyester and cotton
 Knitted polo collar, necktape
 Side slits, buttons in matching colour
 Twin needle stitching on shoulders, neckline and armlines

- > Outer fabric (190 g/m²): 65% polyester, 35% cotton

 $\textbf{SIZE} \hspace{0.1cm} S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL$



JN920 MEN'S ROUND-T POCKET

- Round neck with elasthane and neck tape
 Twin-needle stitching on shoulders, neck and armholes

- > Sewn-on breast pocket
 > 60°C washable, shape retaining
 > Outer fabric (180 g/m²): 100% cotton

SIZE S·M·L·XL·XXL·3XL





JN922 MEN'S POLO POCKET

- Classic polo shirt with pocket
 Finely woven piqué
 Casual cut with split hem
 Ribbed collar and cuffs

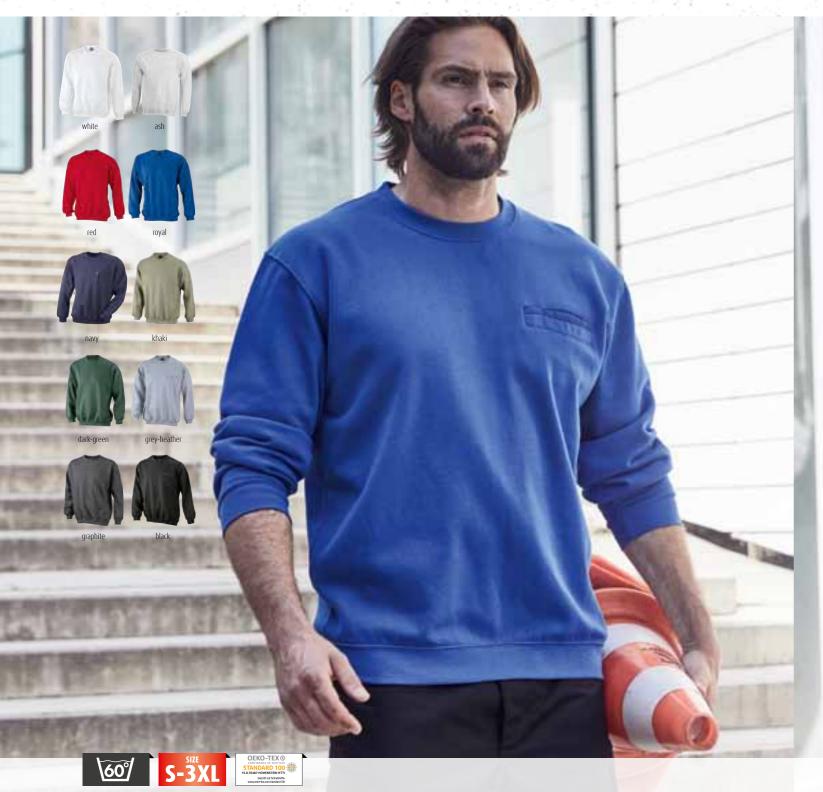
- > Twin-needle stitching on shoulders and armholes > Matching buttons
- > Breast pocket
- >60°C washable, shape-retaining >Outer fabric (200 g/m²): 100% cotton

SIZE $S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL$











JN924 MEN'S ROUND SWEAT POCKET

> High quality sweat shirt with pocket > Brushed inside > Durable twin needle stitching on shoulders, waist, neck and armholes > Cuffs with elasthane > Neck tape, half-moon in neck > washable up to 60°C > 3-ply sweat quality > Outer fabric (300 g/m²): 80% cotton, 20% polyester

SIZE $S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL$

JN812 PILOT JACKET 3 IN 1

- 3 in 1 jacket in blouson style > Winter jacket, between seasons jacket and vest in one > Wind-, water- and dirt-repellent (600 mm water column) > Inner vest made of sherpa fleece detachable by zip > Detachable collar made of sherpa fleece, sleeves detachable by zip
 2 big zipped breast pockets with mobile phone pocket, 2 side pockets > 2 big zipped breast pockets with mobile phone pocket, 2 side pockets > Practical zipped sleeve pocket, 2 spacious inner pockets > Vest with 1 inner pocket > Knitted bands on sleeves and waist
 > Reflective piping on shoulders and back > Outer fabric: 60% polyester, 40% cotton, Lining: 100% polyester, Padding: 100% polyester

SIZE $S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL$







JN813 WORKWEAR VEST

- > Sturdy padded vest
- > Wind, water and dirt repellent
- > (600 mm water column) | Collar lined with warm fleece
- > 2 large front pockets
- Mobile phone pocket and pen holder on right breast pocket
 2 spacious inside pockets, mobile phone pocket
- > Extended back
- > High-visibilty reflective piping at the front and back
- > Zip for decoration at the back and left breast pocket
- > Outer fabric: 100% polyester
- > Lining: 100% polyamide
- > Padding: 100% polyester

SIZE S.M.L.XL.XXL.3XL





JN814 WORKWEAR PANTS

- > Sturdy workwear trousers
- > Water and dirt repellent
- > (600 mm water column)
- > Elasticated waist with side inset
- > 2 side pockets, 2 back pockets
- > 1 large pocket with reflective tape on right thigh
- > Multiple small pockets and loop for tools
- > Knee pad pockets
- > Outer fabric (280 g/m²): 65% polyester, 35% cotton

SIZE $S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL$









JN137 LADIES' SOFTSHELL JACKET JN135 MEN'S SOFTSHELL JACKET

- > Trendy softshell jacket
- > Functional 3-layer-fabric with TPU membrane
- > Wind-proof, breathable and water-proof (5,000 mm water column)
- > Non-taped seams
- Inside made of micro fleece, mesh lining at the front
- > 2 zipped side pockets | Elastic drawstring with stoppers on waist
- > Zip in front lining for embroideries
- > JN135: one vertical breast pocket with zip
- > JN137: Slightly waisted

Outer fabric (330 g/m²): 95% polyester, 5% elasthane

SIZE JN137 $S \cdot M \cdot L \cdot XL \cdot XXL$ SIZE JN135 $S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL (4XL/5XL^*)$





* JN135 black und navy 4XL, 5XL



JN138 LADIES' SOFTSHELL VEST JN136 MEN'S SOFTSHELL VEST

- > Functional vest made of softshell
- > Functional 3-layer-fabric with TPU membrane
- > Wind-proof, breathable and water-proof (5,000 mm water column)
- > Non-taped seams
- > Inside made of micro fleece, mesh lining at the front
- > 2 zipped side pockets
- > Elastic drawstring with stoppers on waist
- > Zip in front lining for embroideries
- > JN136: Vertical breast pocket with zip
- > JN138: Slightly waisted
- → Outer fabric (330 g/m²): 95% polyester, 5% elasthane

SIZE JN138 $S \cdot M \cdot L \cdot XL \cdot XXL$ SIZE JN136 S·M·L·XL·XXL·3XL





























S-3XL



80





JN1023 LADIES' SOFTSHELL VEST JN1022 MEN'S SOFTSHELL VEST

- > Stylish softshell vest
- > Wind and water-proof 3 layer functional fabric with TPU membrane (2,000 mm water column)
- > Non-taped seams
- > Breathable (2,000 g/m²/24h)
- > Soft, sporty stretch fabric
- > 2 side pockets with zipper > 2 inner pockets
- > JN1023: Slightly waisted
- Elastic drawstring with stopper at hem
 Outer fabric (270 g/m²): 90% polyester, 10% elasthane

SIZE JN1023 S·M·L·XL·XXL SIZE JN1022 $S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL$



red



JN1021 LADIES' SOFTSHELL JACKET JN1020 MEN'S SOFTSHELL JACKET

- > Stylish softshell jacket
- > Wind- and water-proof 3 layer functional fabric with PU membrane (2,000 mm water column)
- > Non-taped seams
- > Breathable (2,000 g/m²/24h)
- > Soft, casual stretch fabric
- > 2 side pockets with zipper
- 2 inner pocketsJN1021: Slightly waisted
- > Elastic drawstring with stopper at hem

> Outer fabric (270 g/m²): 90% polyester, 10% elasthane

SIZE JN1021 $S \cdot M \cdot L \cdot XL \cdot XXL$ SIZE JN1020 $S \cdot M \cdot L \cdot XL \cdot XXL \cdot 3XL$





82 | 83









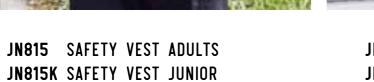












- Safety vest, suitable for printReflective tape across the front and back
- > Velcro fastener
- > EN ISO 20471: 2013 class 2 > Outer fabric: 100% polyester

SIZE JN815 ONE SIZE · SIZE JN815K ONE SIZE



JN200K SAFETY VEST JUNIOR

- Safety Vest, suitable for printFluorescent material with reflective stripes
- > EN ISO 20471 : 2013 class 2
- > Velcro fastener
- > Vest can be packed into a separate bag
- > Outer fabric: 100% polyester

SIZE JN200 ONE SIZE · SIZE JN200K ONE SIZE





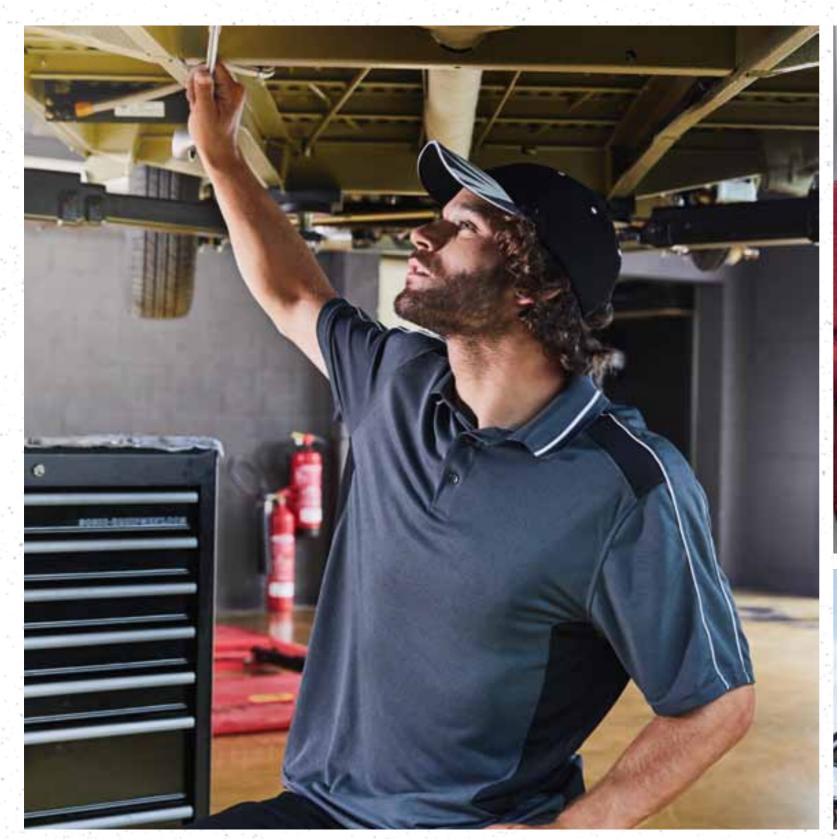






CLEVER ACCESSORIES

Caps are all-rounders. They afford protection against sun, cold, dust and rain. They keep the hair out of your face thus giving you more safety and hygiene at work. At the same time, they are very comfortable. Some of our products are even available with light. Trend-oriented, sporty or classic – our myrtle beach caps are available in a great number of shapes and colours.













MB6111 6 PANEL RAVER CAP

- > Classic allround cap in 35 colours
- > 6 embroidered ventilation holes
- > 8 decorative stitching lines on the peak
- > Low- profile
- > Padded satin sweatband
- > Colour black also available in headsize 60 cm
- > Metal buckle in mat silver with press stud and embroidered eyelet
- > Heavy brushed cotton
- > Outer fabric: 100% cotton

SIZE ONE SIZE





MB024 6 PANEL SANDWICH CAP

- > Sandwich cap in a multitude of colour combinations
- > 6 embroidered ventilation holes
- > 6 stitching lines on the peak
- > Front panels laminated
- > satin sweatband
- > Clip fastener with brass buckle and embroidered eyelet
- > Super heavy brushed cotton
- Outer fabric: 100% cotton

SIZE ONE SIZE



MB6621 6 PANEL WORKWEAR CAP

- > High-quality 6 panel cap
- Durable, hard-wearing mixed material
 6 embroidered ventilation holes
- > 6 decorative stitching lines on the peak
- > Laminated front panels
- > Pleasant to wear due to padded sweatband
- > Clip fastener in mat silver with metal eyelet
- > Outer fabric: 65% polyester, 35% cotton

SIZE ONE SIZE



















- > 6 Panel sandwich cap in robust workwear style
- > Design elements in the style of workwear James & Nicholson on peak and rear panel
- > Sturdy fabrics
- > 6 embroidered ventilation holes in contrasting colour
- > Laminated front panels
- > Padded sweatband
- > Metal buckle in mat silver with press stud and metal eyelet
- > Outer fabric: 100% cotton

SIZE ONE SIZE



MB6556 POWERCAP™ 3-WAY LIGHTING

- > LED Premium 6 Panel Cap
- > 3 LED diodes (3-way lighting technology)
- Including 4 batteries CR-2032 for min. 75 hrs
- > Easy to switch on and off at the touch of a button on the lower peak
- > 6 embroidered ventilation holes
- > Low-profile
- > Padded satin sweatband
- > Velcro fastener
- > Super heavy brushed cotton
- > Outer fabric: 100% cotton

SIZE ONE SIZE



MB6555 MILITARY SANDWICH CAP

- > Sandwich cap in military style made of durable cotton canvas
- > 4 lateral metal eyelets
- > Padded cotton sweatband
- > Velcro fastener
- > Outer fabric: 100% cotton

SIZE ONE SIZE

















black/dark-grey

MB095 MILITARY CAP

- > Trendy cap in military style made of durable cotton fabric
- > 4 metal eyelets on the sides
- > Matching children's cap ref. MB7018
- > Padded cotton sweat band
- > Velcro fastener
- > Outer fabric: 100% cotton

SIZE ONE SIZE





MB6192 SECURITY CAP

- > Original 6 panel cap with reflective border around the peak
- > 6 embroidered ventilation holes
- > 6 decorative stitching lines on the peak
- > Low profile
- > Reflective velcro fastener
- > Outer fabric: 100% cotton

SIZE ONE SIZE













MB036 NEON-REFLEX-CAP

- > Functional 6 panel cap in loud neon colours
- > 4 stitching lines on the peak
- > Contrasting piping around the cap > Outer fabric: 100% polyamide > Laminated front panels
- > Padded satin sweat band
- > Reflective velcro fastener and border around the peak
- > Velcro fastener > Outer fabric: 100% cotton

SIZE ONE SIZE

> Cotton sweatband

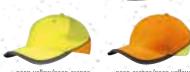
MBOO7 CABRIO CAP

> Flat hat with press-stud on the peak



MB7121 KNITTED FLEECE WORKWEAR BEANIE

> Inside and wide trimming on the outside: roughened - soft and fluffy











> Outside: Knitted look

> Weight: approx. 44 g > Outer fabric: 100% polyester

> Knitted beanie in melange look









royal-melange/





MB022 6 PANEL CHEF CAP

- > Trendy cap without peak
- > 2 embroidered ventilation holes
- > Knitted brim
- > Padded satin sweatband
- > Velcro fastener
- > Heavy brushed cotton
- > Outer fabric: 100% cotton

SIZE ONE SIZE





















- > Classic knitted cap in a lot of colours
- > Twin layer knitting
- > Weight: 70 g
- > Outer fabric: 100% polyacrylic

SIZE ONE SIZE



















> Warm knitted cap with interlining made of Thinsulate™

MB7551 KNITTED CAP THINSULATE™

- > Twin layer knitting
- > Weight: 70 g
- > Outer fabric: 100% polyacrylic
- > Interlining: 100% polyester

SIZE ONE SIZE







off-white



light-grey















MB7937 WARM KNITTED CAP

- > Warm knitted cap with Thinsulate™ lining
- > Wide brim
- > Coarse knit
- > Weight: 95 g
- > Outer fabric: 100% polyacrylic
- > Padding: 100% polyester

SIZE ONE SIZE



Thinsulate





black

MEN'S	XXS	XS	S	М	ı.	ΧL	XXL	3XL	4XL	5XL	6XL
Short Size		- 30	1.	100	25	26	27	28		. ***	
Standard Size	42	44	46	48	50	52	54	56	58	60	62
Long Size		34	94	98	102	106	110	5 - 4			

LADIES' TROUSERS

34/36 38 40 42 44 46 48

MEN'S	XS	S	М	ι.	XL	XXL	3XL	4XL	5XL	6XL
Standard Size	44	46	48	50	52	54	56	58	60	62
Collar size in cm		36/38	39/40	41/42	43/44	45/46	47/48	49/50	51/52	200

LADIES'		XS	S	м	L	XL	XXL	3XL	4XL
Size	3.	34	36/38	38/40	40/42	42/44	46	48	50



WASHING (TUB)

The numbers in the tub indicate the maximum washing temperatures which must not be exceeded. The bar below the tub requires a more mechanical) gentle treatment (e.g. programme for delicate fabrics). It designates washing programmes which are suitable for easy-care and delicate garments. Textiles made of cotton or mixed fibres should be pulled into shape when still wet. We recommend that textiles with prints or embroideries should only be washed on the reverse at a maximum of 40 degrees in order not to impair the quality





















40

Specially delicate washing



DRY CLEANING (CLEANING DRUM)

The letters are intended for the textile cleaner. They indicate the possible solvents. The bar below the circle requires cleaning under limited mechanical strain, with a limited amount of moisture and at a medium temperature.



























IRONING (IRON)

The dots indicate the temperature scale of the irons. Textiles with prints or embroideries should only be ironed on the reverse.





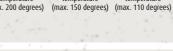














TUMBLE DRYING (TUMBLE-DRIER)

The dots indicate the drying-grades of the tumble-drier. Textiles with transfer prints must not be tumble-dried.









0 at low temperature



BLEACHING (TRIANGLE)

This symbol shows the textile cleaner whether the garment



bleaching





No chlorine bleaching



CORDURA®

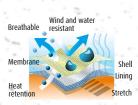
CORDURA® is a very sturdy, textured polyamide fabric , which is extremely tear- and abrasion proof. Special yarns, specially developed weaving techniques, dyeing methods and additional textile finishing ensure that products with CORDURA® can be used as durable and comfortable





SOFTSHELL

Softshell with TPU membrane consists of three layers. Due to the microporous TPU membrane as middle layer the material is water-proof, wind-proof and breathable at the same time.





THINSULATE™ INSULATION

The light-weight thermal insulation affords optimum protection against cold despite its minimum thickness. It even keeps you warm in damp or wet conditions. Thinsulate™ INSULATION offers excellent comfort and allows optimum room to move. It is extremely breathable.





BREATHABILITY/ PERMEABILITY TO VAPOUR

Functional textiles must have the ability to transport moisture from the skin to the fabric surface as fast as possible. Permeability shows how much steam in grams can evaporate on a surface of 1 m2 within 24 hours. The higher this figure, the more breathable the textile is.



WATER COLUMN

The ability to withstand water pressure without moisture penetrating into the material is given by the water column (mm). The minimum standard is a water column of 1,500 mm.



This special finish makes shirts and blouses especially easy to iron. To preserve this function the textiles should not be overdried in the tumbler and you should avoid using an overheated iron.





CAPS FOR PRINTING

Caps with this label are ideal for printing and embroidering. The construction of the caps leaves a lot of space so the cap is easy to decorate, with the logo presented to perfection.

